

## Material - ANSI/AA AS41B

## **Specification Standards for Die Castings**

Group - Non-Ferrous Magnesium Alloy

Sub Group - ANSI/AA for Die Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	3.500 - 5.000		
Zinc	Zn %	0.120 max.		
Manganese	Mn %	0.350 - 0.700	As-Cast	
Silicon	Si %	0.500 - 1.500		
Iron	Fe %	0.0035 min.		
Copper	Cu %	0.020 max.		
Nickel	Ni %	0.002 max.		
Other	Ot%	0.020 max.		
Magnesium	Mg %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	225 min.
-	-	-	Yield Strength in Mpa	140 min.
-	-	-	Elongation in %	6 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	75 min.
-	-	-	Impac <mark>t in Joule</mark>	4.1 min. @RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
B93 AS41B	ASTM	USA	Ingot and Casting	
B951 M10413	ASTM	USA	Casting	
MD-AS41B	JIS	Japan	Casting	
M10413	UNS	USA	Ingot and Casting	
MD3B	JIS	Japan	Casting	
MD3B	KS	Korea	Casting	
MC21310	KS	Korea	Ingot and Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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## ONE STOP SOLUTION FOR METAL PARTS